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so many fake sites. this is the first one which worked! Many thanks

Electrical Components

1.1.2 CONTROLLER BOARD

1. Remove the punch unit. (P = 1 "Punch Unit")



2. Remove the upper cover (A) (P = 2).



3. Replace the punch unit controller board (A) (P = 2, all Q's).

After installing the new controller board, set the DIP switches on the new controller board to the same settings as the old board.

D087

4

SM

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