

#Jenny



Finally I get this ebook, thanks for all these I can get now!

#Rio



Cool! I'am really happy

#Markus Jensen



I did not think that this would work, my best friend showed me this website, and it does! I get my most wanted eBook

#Hun Tsu



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#Che Salsa



My friends are so mad that they do not know how I have all the high quality ebook which they do not!

#Diego Butler



so many fake sites. this is the first one which worked! Many thanks

9-44 CRANKSHAFT/TRANSMISSION

External Shift Mechanism

Shift Drum and Fork Removal

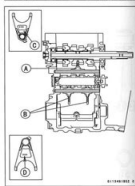
- Remove:
 - Lower Crankcase Half (see Crankcase Splitting)
 - External Shift Mechanism (see External Shift Mechanism Removal)
 - Screws [A]
 - Shift Drum Bearing Holder [B]
- Pull out the shift rods [C], and take off the shift forks.
- Pull out the shift drum [D].

Shift Drum and Fork Installation

- Apply engine oil to the shift drum, forks and rods.
- Install the shift fork noting the groove position.
- Install the one with shortest ears [A] on the drive shaft and place the pin in the center groove in the shift drum.
- The two forks [B] on the output shaft are identical.

NOTE

- The forks have marks [D48 (C), D50 (D)], and position them so that their marks face the engine left side.

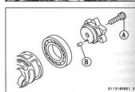


- Install the fork [A] of the drive shaft from the engine under side as shown.
 - Apply a non-permanent locking agent to the threads of the shift drum bearing holder screws and tighten them.
- Torque - Shift Drum Bearing Holder Screws: 4.9 Nm (0.50 kgf-m, 43 in-lb)



Shift Drum Disassembly

- Remove the shift drum (see Shift Drum and Fork Removal).
 - While holding the shift drum with a vise, remove the shift drum cam holder bolt.
- Shift Drum Cam Holder Bolt [A]
Dowel Pin [B]



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