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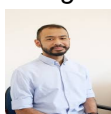
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**CLYMER**  
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2.5-60 HP Two-Stroke • 1994-1997 (Includes Jet Drive Models)

**Models covered in this manual:**

2.5 HP	6 HP	8.8 HP	20 JET	30 JET	50 HP
3.5 HP	8 HP	15 HP	25 HP	40 HP	60 HP
4 HP	8 HP	20 HP	30 HP	45 JET	

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