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Maintenance
Figure 6. DIP switch positions (power must be cycled on the HMI to enable the DIP switch mode except DIP switch 4).



SW 1	SW 2	SW 3	SW 4	Mode
ON	OFF	OFF	OFF	Calibration mode (except X-models)
OFF	ON	OFF	OFF	Hide System Toolbar
OFF	OFF	ON	OFF	Force into Boot Loader mode
OFF	OFF	OFF	ON	Power Button Enable (X-models only)
OFF	OFF	OFF	OFF	Normal operation

Touchscreen Calibration mode. This mode allows you to recalibrate the touchscreen. **Note:** Calibration mode is accessed through the HMI's System Toolbar on the X-models.

Hide System Toolbar: Hides the arrow in the bottom-right corner of the screen that accesses the System Toolbar (same as "Hide System Toolbar" in System Parameters and LB9020).

Boot Loader mode. This mode forces the HMI to not execute the project. This mode is used when replacing or reinstalling the operating system. Contact Maple Systems for more information.

Power Button Enable (X-models only). Enable (ON) or disable (OFF) the front panel Power button.

Fusing Requirements

If the display does not come on within two seconds of power up, remove power. An internal fuse will prevent damage if the polarity of the DC power is incorrect. Check wiring to insure proper connections and try to power up again.

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