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#Rio



Cool! I'am really happy

#Markus Jensen



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wtf this great ebook for free?!

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My friends are so mad that they do not know how I have all the high quality ebook which they do not!


#Diego Butler



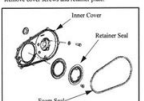
so many fake sites. this is the first one which worked! Many thanks

**CLUTCH SYSTEM**

8. Remove driver clutch offset spacers from the transmission input shaft. (NOTE: Remember to keep spacers in order for proper clutch offset on reassembly.)



9. Remove cover screws and retainer plate.




10. Remove inner cover retaining bolts at rear of cover.

11. Remove cover along with flange seal on back of cover or shaft.

**PVT Installation**

1. Inspect PVT inner cover-to-engine seal. Replace if cracked or damaged. Align the edge next mark on the cover with the mark on the engine side.



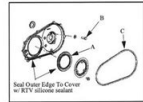
2. Place a new seal on transmission input shaft.

3. Apply RTV silicone sealant to outside edge of inner cover-to-engine seal. Do not use a water tight fit between the seal and the cover on engine side. Surfaces must be clean to ensure adhesion of silicone sealant.

4. Reinstall cover and tighten rear cover bolts just enough to hold in place.

5. Fit lip of inner cover seal (A) to engine. Install seal retainer plate and tighten screws securely.

6. Torque rear inner cover bolts (B) to specification.



**Inner Cover Bolt Torque (B):**  
12 ft. lbs. (16.4 Nm)

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**Manual Service Disassembly**