

# Download File PDF Manual K6a Suzuki

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NOTE:

When installing timing belt, match arrow mark on timing belt with rotating direction of crankshaft.  
In this state, No. 1 piston is at top dead center of compression stroke.

CAUTION

After setting belt tensioner, turn crankshaft two rotations in clockwise direction to see if marks (1), (2), (3) and (4) locate themselves on the same straight line. If they do not line up straight, the foregoing procedure must be repeated to satisfy this requirement.



10) Install timing belt outside cover. Make sure to install dip as shown below before installing water pump pulley.



8) After putting on belt, adjust belt tensioner as shown in figure above. The belt tensioner is spring loaded. Remove excess slack from timing belt and tighten socket head screw. Tighten belt tensioner screw to specification shown in chart below.

Rotate crankshaft clockwise fully twice and recheck torque.

Tightening torque for tensioner bolts	15-23 N·m 1.5-2.3 kg·m 11.0-16.5 lb·ft
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Tightening torque for outside cover bolt	9-12 N·m 0.9-1.2 kg·m 7.0-8.5 lb·ft
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