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so many fake sites. this is the first one which worked! Many thanks

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Honda Recon Service Manual

REAR DRIVING MECHANISM

Replace the pinion shim with a thicker one if the contact pattern is too high, toward the face.
Replace the pinion shim with a thinner one if the contact pattern is too low, toward the flank.
The pattern will shift about 0.5 - 1.0 mm (0.02 - 0.04 in) when the thickness of the shim is changed by 0.12 mm (0.005 in).

Pinion shim:

| | |
|-----------------------|-----------------------|
| A: 1.64 mm (0.064 in) | F: 1.94 mm (0.076 in) |
| B: 1.76 mm (0.069 in) | G: 2.05 mm (0.079 in) |
| C: 1.78 mm (0.069 in) | H: 2.09 mm (0.081 in) |
| D: 1.82 mm (0.071 in) | I: 2.12 mm (0.083 in) |
| E: 1.88 mm (0.074 in) | J: 2.19 mm (0.086 in) |

See page 10-11 for pinion gear removal and see page 10-12 for pinion shim replacement.

DRIVE PINION REMOVAL

Remove the O-ring.
Remove the oil seal.

Be careful not to damage the pinion gear teeth. Unscrew the pinion bearing lock nut with a drill or metal pin. Do not use a screwdriver. Be careful not to damage the pinion gear teeth.