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REAR DRIVING MECHANISM

Replace the pinion shim with a thicker one if the contact pattern is too high, toward the face.
Replace the pinion shim with a thinner one if the contact pattern is too low, toward the flank.
The pattern will shift about 0.5 - 1.0 mm (0.02 - 0.04 in) when the thickness of the shim is changed by 0.12 mm (0.005 in).

Pinion shim:

A: 1.64 mm (0.064 in)	F: 1.94 mm (0.076 in)
B: 1.76 mm (0.069 in)	G: 2.05 mm (0.079 in)
C: 1.78 mm (0.069 in)	H: 2.09 mm (0.081 in)
D: 1.82 mm (0.071 in)	I: 2.12 mm (0.083 in)
E: 1.88 mm (0.074 in)	J: 2.19 mm (0.086 in)

See page 10-11 for pinion gear removal and see page 10-12 for pinion shim replacement.

DRIVE PINION REMOVAL

Remove the O-ring.
Remove the oil seal.

Be careful not to damage the pinion gear teeth. Do not use a screwdriver or other sharp tool to pry the pinion gear out. Use a puller or a similar tool to remove the pinion gear.

Unscrew the pinion bearing lock nut with a drill or a similar tool.

15-11

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