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**HOW TO USE THIS MANUAL**

This service manual describes the service procedures for the CR125E.

Follow the Maintenance Schedule recommendations (page 3-2) to ensure that the motorcycle is always in peak operating condition.

Sections 1 and 3 apply to the whole motorcycle. Section 2 describes procedures for removal/installation of components that may be required to perform service described in the following sections.

Sections 4 through 18 describe parts of the motorcycle, grouped according to location.

Find the section you want on this page. Then turn to the table of contents on the first page of the section.

Most sections start with an assembly or system illustration, service information and troubleshooting for the section.

The subsequent pages give detailed procedures.

If you don't know the source of the trouble, go to section 18, Troubleshooting.

**TECHNICAL CHANGES**

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SERVICE PUBLICATION OFFICE

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