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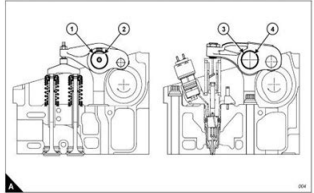
2 2800

Rocker assemblies

Rocker shaft diameter (A2)	40.000 ±0.010 mm (1.5748 ±0.0004 in)
Valve rocker lever bore (A1)	40.200 ±0.010 mm (1.5774 ±0.0004 in)
Bearing clearance between valve rocker lever and shaft	0.040 to 0.060 mm (0.0016 to 0.0024 in)
Unit injector rocker lever bore (A3)	41.000 ±0.020 mm (1.6132 ±0.0008 in)

If a new bearing is fitted to the unit injector rocker lever, the oil hole in the bearing must be aligned with the oil passage in the rocker lever within 2.4 mm (0.09 in). The bearing must not extend beyond either face of the rocker lever.

Bore in the rocker lever bearing (A4)	40.000 ±0.010 mm (1.5748 ±0.0004 in)
Maximum permissible worn dimension	40.100 (1.5748 in)



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