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Table 3-22. Cylinder Bore (Twin Cam 103)		
ITEM	REPLACE IF WEAR EXCEEDS	
	IN	MM
Standard	3.877	98.48
0.002 in oversize	3.882	98.60
0.010 in oversize	3.887	98.72

Table 3-23. Piston		
PISTON	REPLACE IF WEAR EXCEEDS	
	IN	MM
Fit in cylinder (bores)	0.003	0.076
Piston pin fit (bores)	0.0008	0.020
Ring end gap	Top compression 0.030	0.762
Ring side clearance	2nd compression 0.034	0.864
Oil control side	0.005	1.27
Oil control side	Top compression 0.0045	0.114
Oil control side	2nd compression 0.0045	0.114
Oil control side	0.010	0.254

Table 3-24. Connecting Rod		
CONNECTING ROD	REPLACE IF WEAR EXCEEDS	
	IN	MM
Piston pin fit (bores)	0.002	0.051
Fit on crankpin (bores)	0.002	0.051

Table 3-25. Breather Assembly		
BREATHER ASSEMBLY	REPLACE IF WEAR EXCEEDS	
	IN	MM
Breather cover warpage	0.005	0.13
Breather baffle warpage	0.005	0.13

Table 3-26. Valve Stem to Guide		
VALVE STEM TO GUIDE	REPLACE IF WEAR EXCEEDS	
	IN	MM
Intake	0.0038	0.0965
Exhaust	0.0038	0.0965

Table 3-27. Flywheel		
FLYWHEEL	REPLACE IF WEAR EXCEEDS	
	IN	MM
Fluocut (shaft measured in case)	0.012	0.305
Shaft (measured in truing stand)	0.005	0.127
End play	0.013	0.330

Table 3-28. Crankshaft Roller Bearing		
CRANKSHAFT ROLLER BEARING	REPLACE IF	
	IN	MM
Roller bearing fit (bores)	More than 0.0015	More than 0.038
Bearing fit in crankcase (right)	Less than 0.0008	Less than 0.020
Inner race on crankshaft (right)	Less than 0.0004	Less than 0.010