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Engine Torque Specifications

Fastener	Size	in. lbs. (Nm)	ft. lbs. (Nm)
Camshaft Gear	8 mm	-	22 ± 2 (30 ± 3)
Camshaft Phase Sensor Bolt	6 mm	50 ± 5 (5.65 ± 0.55)	-
Camshaft Thrust Plate	6 mm	115 ± 12 (13 ± 1.35)	9.5 ± 1 (13 ± 1.35)
Coolant Bleed Screw	6 mm	70 ± 10 (7.9 ± 1.15)	-
Coolant Bypass Hose Fitting	3/8 NPT	115 ± 15 (13 ± 1.3)	9.5 ± 1 (13 ± 1.3)
Counterbalance Gear	8 mm	-	22 ± 2 (30 ± 3)
Crankcase Bolts	8 mm	-	* 22 ± 2 (30 ± 3)
Crankcase Breather	5 mm	84 ± 8 (9.5 ± 0.9)	-
Cylinder Head Bolts	11 mm	-	* 35 ± 4 (47.5 ± 5.5)
Exhaust Manifold	8 mm	216 ± 24 (24.5 ± 2.70)	18 ± 2 (24.5 ± 2.7)
Flywheel	14 mm	-	65 ± 7 (88 ± 9.50)
Inspector Rail	8 mm	216 ± 24 (24.5 ± 2.70)	18 ± 2 (24.5 ± 2.7)
Magнето Cover	6 mm	* 96 ± 3 (10.85 ± 0.35)	-
Oil Bulb Weldment	5 mm	60 ± 6 (6.8 ± 0.68)	-
Oil Drain Bolt (Crankcase)	12 mm	192 ± 24 (21.7 ± 2.7)	16 ± 1 (21.7 ± 2.7)
Oil Fill Tube Bolt	5 mm	50 ± 5 (5.64 ± 0.56)	-
Oil Filter Pipe Fitting	20 mm	-	35 ± 4 (47.5 ± 5.4)

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