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so many fake sites. this is the first one which worked! Many thanks

Honda CBR250R Service Manual



To attach a master link, grease is applied to the chain and the master link side plate, and the press plate is installed in the tool. Tighten the body bolt with a 13/16 wrench and press the plate onto the pins of the master link. The chain manufacturer will specify a height to which the pins should protrude from the side plate of the master link when properly pressed on.



Determine the height of the pressed-on link by measuring with a vernier caliper.

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