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so many fake sites. this is the first one which worked! Many thanks

**BRAKES**

2. Once you have determined the correct amount of discs to use, install the assembly bolts through the sleeves. Install the nuts and the correct amount of shims, the inner brake pad, springs, and outer brake pad. Torque the assembly bolts to 25 ft. lbs. (24 Nm).

**Parking Brake Caliper - Assembly Bolts:**  
25 ft. lbs. (24 Nm)

3. Ensure the parking brake assembly functions properly by actuating the lever before installation.

**Caliper Installation**

1. Install the parking brake assembly into place. Tighten the two mounting bolts in increments for proper installation.

18 ft. lbs. (24 Nm)

2. Torque the two mounting bolts to 18 ft. lbs. (24 Nm).

**Parking Brake Caliper - Mounting Bolts:**  
18 ft. lbs. (24 Nm)

3. Install the cable, pin, and clip pins. Test the park brake for proper function.

**PARKING BRAKE DISC SERVICE**

**Disc Inspection / Removal (x4x)**

1. Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the disc assembly.

2. Remove the outer P/V cover, belt, drive clutch, driven clutch and inner P/V cover (see Chapter 6).

3. Using a 1/2" socket and ratchet, remove the brake disc retaining bolt and remove the disc from the transmission.

New Disc: 0.164" - 0.173" (4.17 - 4.38 mm)  
Service Limit: 0.147" (3.56 mm)

Apply Loctite™ 262  
Remove Bolt

4. Reverse this procedure to reinstall the brake disc. Torque the disc mounting bolt to 15-18 ft. lbs. (20-24 Nm).

**Disc Inspection / Removal (x6x)**

1. Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the rear propshaft assembly.

2. Follow the rear prop shaft removal procedure listed in Chapter 7 to remove the rear propshaft assembly.

New Disc: 0.164" - 0.173" (4.17 - 4.38 mm)  
Disc Service Limit: 0.147" (3.56 mm)

Remove Bolts

3. Refer to Chapter 7 to reinstall the rear propshaft assembly.

9.17

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**2010 Polaris Ranger Xp Service Manual**