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so many fake sites. this is the first one which worked! Many thanks

BRAKES

2. Once you have determined the correct amount of adjuster to use, install the assembly bolts through the adjuster. Install the nut and the correct amount of adjuster, the inner brake pad, springs, and outer brake pad. Torque the assembly bolts to 25 ft. lbs. (24 Nm).

Parking Brake Caliper - Assembly Bolts:
25 ft. lbs. (24 Nm)

3. Ensure the parking brake assembly functions properly by actuating the lever before installation.

Caliper Installation

1. Install the parking brake assembly into place. Tighten the two mounting bolts in increments for proper installation.

18 ft. lbs. (24 Nm)

2. Torque the two mounting bolts to 18 ft. lbs. (24 Nm).

Parking Brake Caliper - Mounting Bolts:
18 ft. lbs. (24 Nm)

3. Install the cable, pin, and clip pins. Test the park brake for proper function.

PARKING BRAKE DISC SERVICE

Disc Inspection / Removal (x4x)

1. Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the disc assembly.

2. Remove the outer P/V cover, belt, drive clutch, driven clutch and inner P/V cover (see Chapter 6).

3. Using a 1/2" socket and ratchet, remove the brake disc mounting bolt and remove the disc from the transmission.

New Disc: 0.164" - 0.173" (4.17 - 4.39 mm)
Service Limit: 0.147" (3.56 mm)

4. Reverse this procedure to reinstall the brake disc. Torque the disc mounting bolt to 15-18 ft. lbs. (20-24 Nm).

Disc Inspection / Removal (x6x)

1. Measure the brake disc with a micrometer. If the thickness of the disc is less than specified, replace the rear propshaft assembly.

2. Follow the rear prop shaft removal procedure listed in Chapter 7 to remove the rear propshaft assembly.

New Disc: 0.164" - 0.173" (4.17 - 4.39 mm)
Disc Service Limit: 0.147" (3.56 mm)

3. Refer to Chapter 7 to reinstall the rear propshaft assembly.

9.17

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