

# Download File PDF 2010 Polaris Engine 800 Torque Specs

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Torque Specifications

ENGINES

When tightening bolts, nuts, or screws, a torque pattern should be followed to ensure uniform equal tension is applied to all fasteners. Proper torque application prevents fasteners from loosening or breaking or critical service. It also increases wear and eliminates vibration or excessive repair costs. Following uniform torque application sequence patterns ensures optimum performance from precision machined, close tolerance assemblies.

The most common units of torque in the English system are ft. lb. and in. lb. In the Metric system, torque is commonly expressed in units of kg-m or Nm (Newton Meters). Multiply foot pounds by 1.356 to obtain Nm.

Engine	Cylinder Head	Cylinder Base Nuts	Crankcase 8 mm	Crankcase 10 mm	Flywheel
SN70 <sup>1</sup>	20-24 ft. lbs. (29 - 33 Nm)	30-34 ft. lbs. (41-47 Nm)	20-24 ft. lbs. (28 - 33 Nm)	N/A	90 ft. lbs. (124 Nm)
SN604 <sup>1</sup>	20-24 ft. lbs. (28-33 Nm)	30-34 ft. lbs. (42-47 Nm)	20-24 ft. lbs. (28-33 Nm)	N/A	90 ft. lbs. (124 Nm)
SN70 <sup>2</sup>	18-22 ft. lbs. (25 - 30 Nm)	30-34 ft. lbs. (42-47 Nm)	20-24 ft. lbs. (28 - 33 Nm)	26-30 Ft. lbs. (36-41 Nm)	90 ft. lbs. (124 Nm)
SN60 <sup>2</sup>	18-19.5 ft. lbs. (25-27 Nm)	23-25 ft. lbs. (32-35 Nm)	20-22 ft. lbs. (28-30 Nm)	23-25 ft. lbs. (32-35 Nm)	80-85 ft. lbs. (89-90 Nm)

All 8mm Crankcase Bolts ..... 108 in. lbs. (12.4 Nm)

All 7/16-14 Engine Mount Strap Bolts ..... 44-48 ft. lbs. (60-66.3 Nm)

<sup>1</sup> Torque head bolts prior to torquing cylinder base nuts. Apply Loctite<sup>®</sup> 242.

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